

Work Order ID 74032

Tuesday, September 20, 2011 12:48:35 PM



Page 1

Item ID: D3262-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Tube

Start Date: 9/20/2011

Start Qty: 2.00

1.00
1.00



Cust Item ID:

Required Date: 9/20/2011

Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan: MF

Date: 11-09-20

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D3262 | Rev E | | | | | | | | |

110

0.00



Small Fab

Large Fab

Memo

0.00

Large Fab

1- Cut as per dwg
2- Deburr

11-09-22

1 / 0

120

0.00



QC Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

11-09-22

1 / 0

P.T.O

140

0.00



Identify as per dwg & Stock Location: WA

Packaging


Memo

0.00

Packaging

11-09-22

1 / 0

| W/O: 74032 | | WORK ORDER CHANGES | | | | | | |
|------------|------|---|---|----------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
| 11-09-22 | 120 | QCC INSPECT part completeness to Step on W/O |  | 11.09.27 | | | | |
| | | | | | | | | |

Part No: D3262-1 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Work Order ID 74032

Tuesday, September 20, 2011 12:48:35 PM

Page 2

Item ID: D3262-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Tube

Start Date: 9/20/2011 Start Qty: 2.00

Cust Item ID:

Required Date: 9/20/2011 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

n/a/27

MR

11-09-26

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Tuesday, September 20, 2011 12:48:32 PM

Page 1

Work Order ID: 74032

Parent Item: D3262-1

Parent Item Name: Tube



Start Date: 9/20/2011

Required Date: 9/20/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP C05.03.10 Removed P/O for liquid penetrant inspection KJ/JLM
IPP RevD: revise process DD 10.01.27 verified
byEC IPP Rev:E as
per ECN10-571 DD 10.05.10 verified :EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| M6061T6T5.000W.125 | | Purchased | No | | | 110 | f | 16.5000 | 0.94 | 1.978947 | | | |
| | | | | | | | | | | | | | |
| 6061-T6 Tube 5.00 X.125W | | | | | | | | | | | | | |

Location

Loc Qty

Loc Code

MAT028

16.5

115112

16.5

1.978947

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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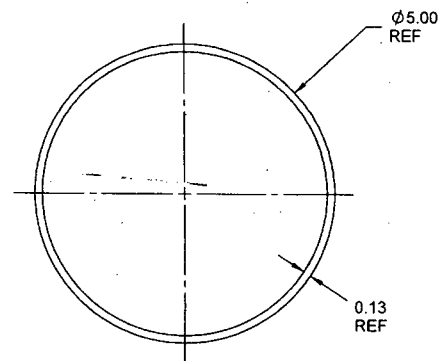
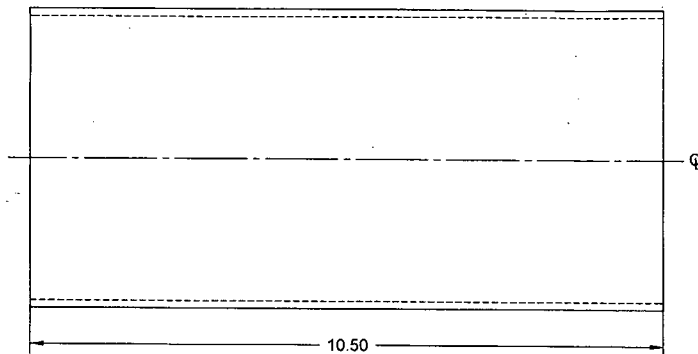
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

74032



D3262-1 TUBE

RELEASED
2010-05-07

NOTES:

- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING, 5.00 OD x 0.125 WALL
PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8
REF. DART SPEC. M6061T6T5.000W.125
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSL018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.96 lbs
- 8) PART IS SYMMETRICAL ABOUT CENTERLINE

| | | | |
|------------|----------|---|--------------|
| DESIGN | RF | DART AEROSPACE LTD | |
| DRAWN | RF | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | RF | DRAWING NO. | REV. E |
| MFG. APPR. | RF | D3262 | SHEET 3 OF 5 |
| APPROVED | RF | TITLE | SCALE |
| DE APPR. | RF | FUEL PURGE CANISTER | NTS |
| DATE | 10.05.03 | <small>COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small> | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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